

## Paradise Found

At the newly opened Paradise Beach villa resort on the sombrero-shaped island of Nevis, decadence and privacy go hand in hand. Overlooking the Caribbean and neighboring St. Kitts, where the superyacht marina at Christophe Harbour just celebrated its grand opening, are seven three- and four-bedroom villas with hotel service and amenities. Each Balineseinspired villa - with hand-woven thatched roof, glass walls and a plunge pool in a secluded patio - hosts up to eight guests. Concierge and butler services, private chef or masseuse, it all can be arranged. A Killer Bee cocktail at the Tiki Bar or snorkeling and paddleboarding are all on the menu. paradisebeachnevis.com - Necee Regis

## PRI

A replica of the her 50th anniversa at an auto show just becau The Oak Ridge researchers A third of the car's made of 20 perce Knoxville, Tenne a stunning autom "You can print ou days or weeks, ORNL's manufac a whole industr rapid inno Could a 3D-printe



